

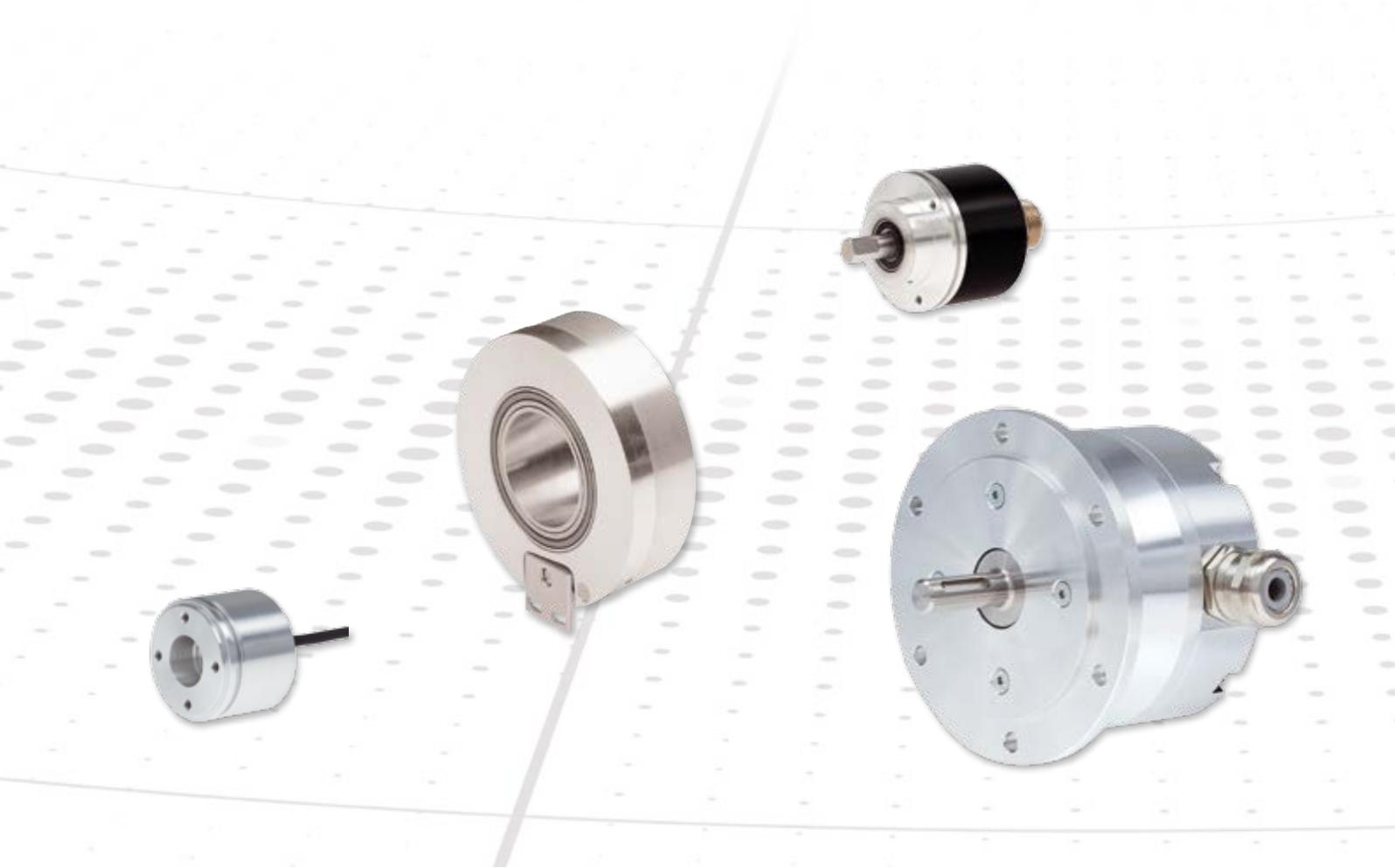
# Incremental Rotary Encoders

## Overview



---

## Incremental Rotary Encoders



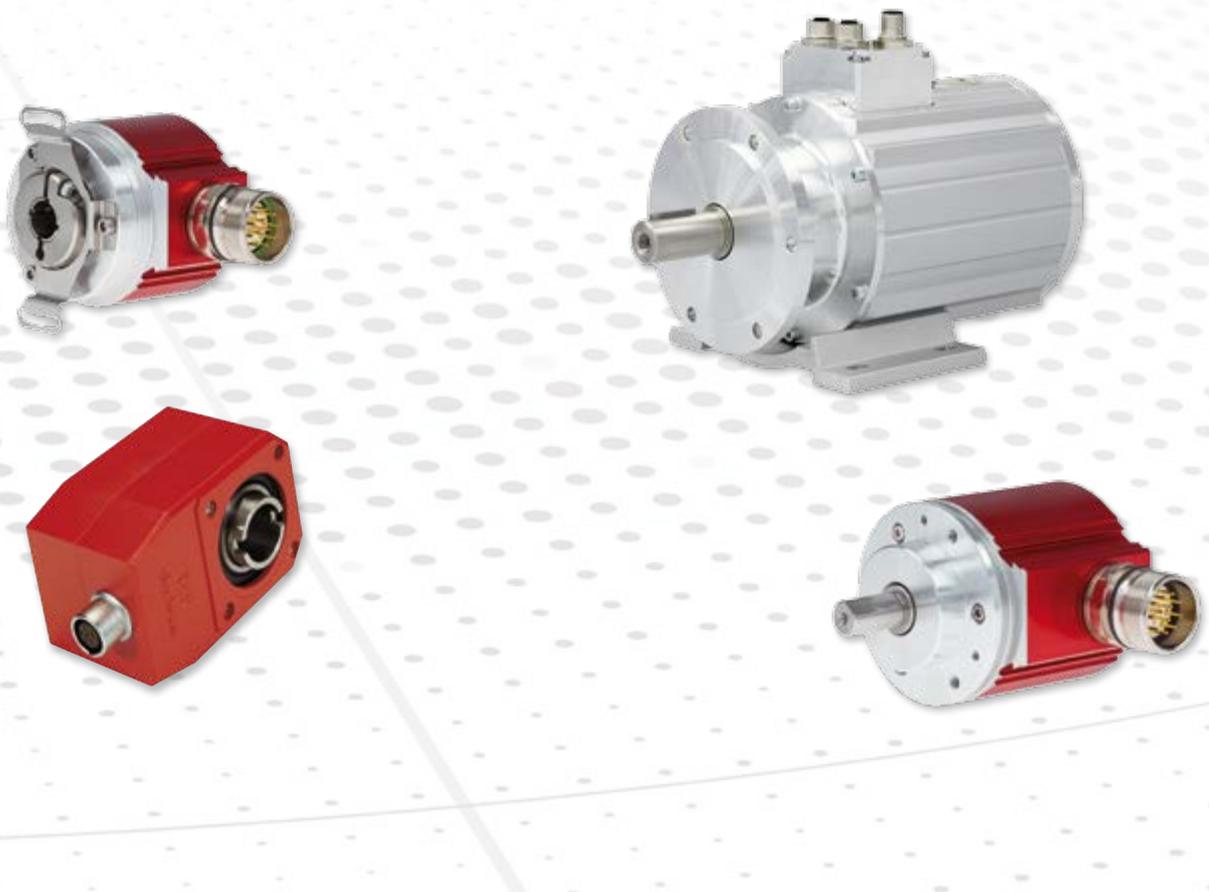
### Programmable, extremely resilient and more

Incremental rotary encoders are used in machines and installations in different resolutions. Thanks to their simple design, incremental rotary encoders are more economical to manufacture than absolute rotary encoders. On the other hand, they only indicate position changes and cannot detect movements without a power supply.

In addition to our programmable all-rounder with 58 mm housing for almost all resolutions, our product portfolio

also includes a wide range of different sizes. In combination with hollow shafts, solid shafts of different diameters and a selection of flanges, you will find the right incremental rotary encoder for your machine's installation situation.

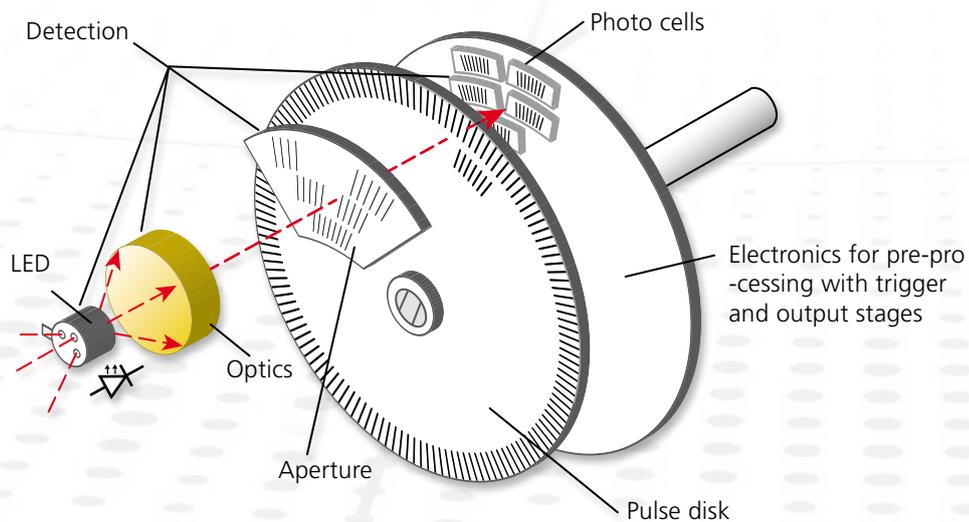
You will also find a multitude of housing options, e.g. ATEX-compliant housings and housings for use in aggressive media or for heavy mechanical stress (heavy-duty).



**Contents**

Theory of Operation .....	4	Fixed Resolution .....	24
Resolution Programmable.....	8	Families by Size .....	24
I_58.....	8	Fixed Resolution, Functional Safety .....	38
-I_H110.....	20	-I_58+FS .....	38

## Pulse Encoder mode of operation

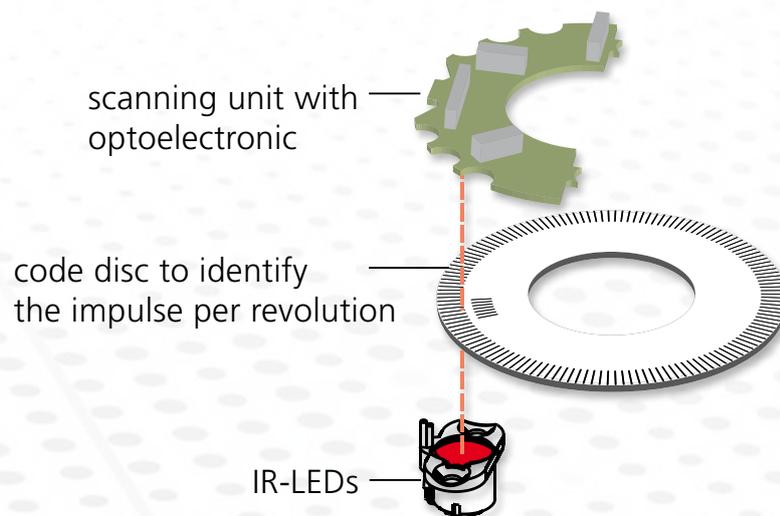


### Consistent mechanical concept

A rotary movement is processed in the incremental rotary encoder (also called a pulse encoder) and output in the form of an electrical signal. Angular increments are recorded via a pulse wheel with a fixed number of cycles per revolution. A scanning unit with integrated optoelectronics generates electrical signals and outputs pulses (measuring increments).

The resolution of the measuring system is defined by the number of light/dark segments (number of graduation marks per revolution) on the pulse wheel. For example, in the case of a pulse encoder with 1,000 graduation marks, a signal sequence of 1,000 pulses is output during one revolution. To evaluate the counting direction, a second signal sequence with a 90° phase offset is generated. A rev counter can be controlled with an additional zero pulse.

- \_ Programmable rotary encoders
- \_ Non-programmable incremental rotary encoders
- \_ Solid shaft, hollow shaft, blind shaft design and type with integrated coupling
- \_ For \_\_ F36 with separate bearing



## Programmable incremental encoders The all-rounder in a 58 mm housing

Our programmable incremental rotary encoders offer the optimal basis for every requirement and are available with solid shaft, continuous hollow shaft, blind shaft or integrated coupling. You can adapt the resolution of our programmable incremental encoders to your requirements using software.

The new generation I\_<sub>58</sub>:2 offers wide range input of 4.5 ... 32 V DC and number of graduation marks up to 62,450 increments per revolution as well as a hollow shaft diameter up to 15 mm or ½".

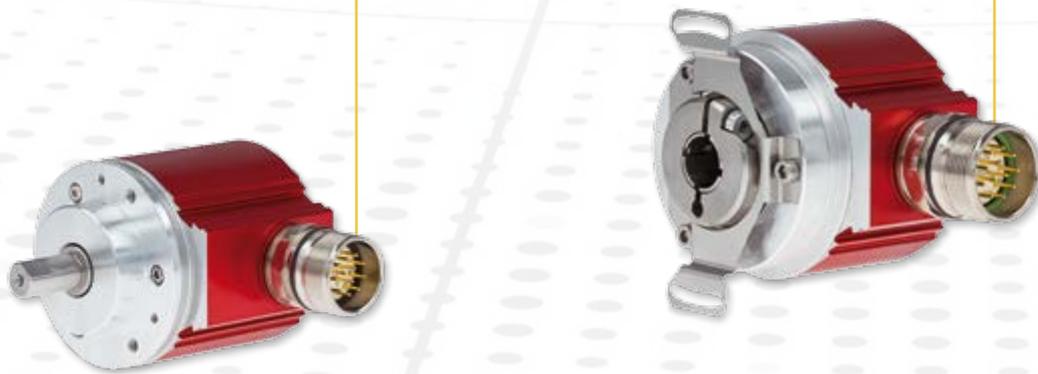
## Non-programmable incremental rotary encoders with resolution determined at the factory

Our incremental rotary encoders with resolution preconfigured in the factory can also be used in all applications which require the basic functions of incremental position detection.

The resolution of these incremental rotary encoders is defined ex-factory by fitting a code disk with a defined number of graduation marks or the scanning electronics is configured for the required number of graduation marks. These incremental rotary encoders are available in different sizes from 24 mm to 120 mm. Naturally they are also available with different mechanical connections such as solid shaft, continuous hollow shaft, blind shaft or integrated coupling.

---

## Safety rotary encoders



### SIL rotary encoders

The solution doesn't always have to be a big one. An incremental rotary encoder is sufficient for the safe detection of speed, direction of rotation or standstill. The use of certified components considerably facilitates validation of the complete application. TR-Electronic therefore offers the safety-certified incremental rotary encoder IE58+FS. The user can choose between square-wave signals (with TTL or HTL level) and sine-cosine interface. The rotary encoder is certified for applications up to SIL 3 or PLe depending on the chosen interface and safety module. The rotary encoder permits the operating modes SLS, SOS SSR, SDI and SSM in conjunction with an appropriate safety module. This is partly due to the fact that the transmission channel can be checked by means of a simple calculation from the signal: The following must apply at any time:  $\sin^2(t) + \cos^2(t) = 1$ . If the calculated value differs, the safety module can go into a safe status. Another component of this high safety classification is the simple design with proven optical scanning with fixed resolution on the glass disk. 1024, 2048

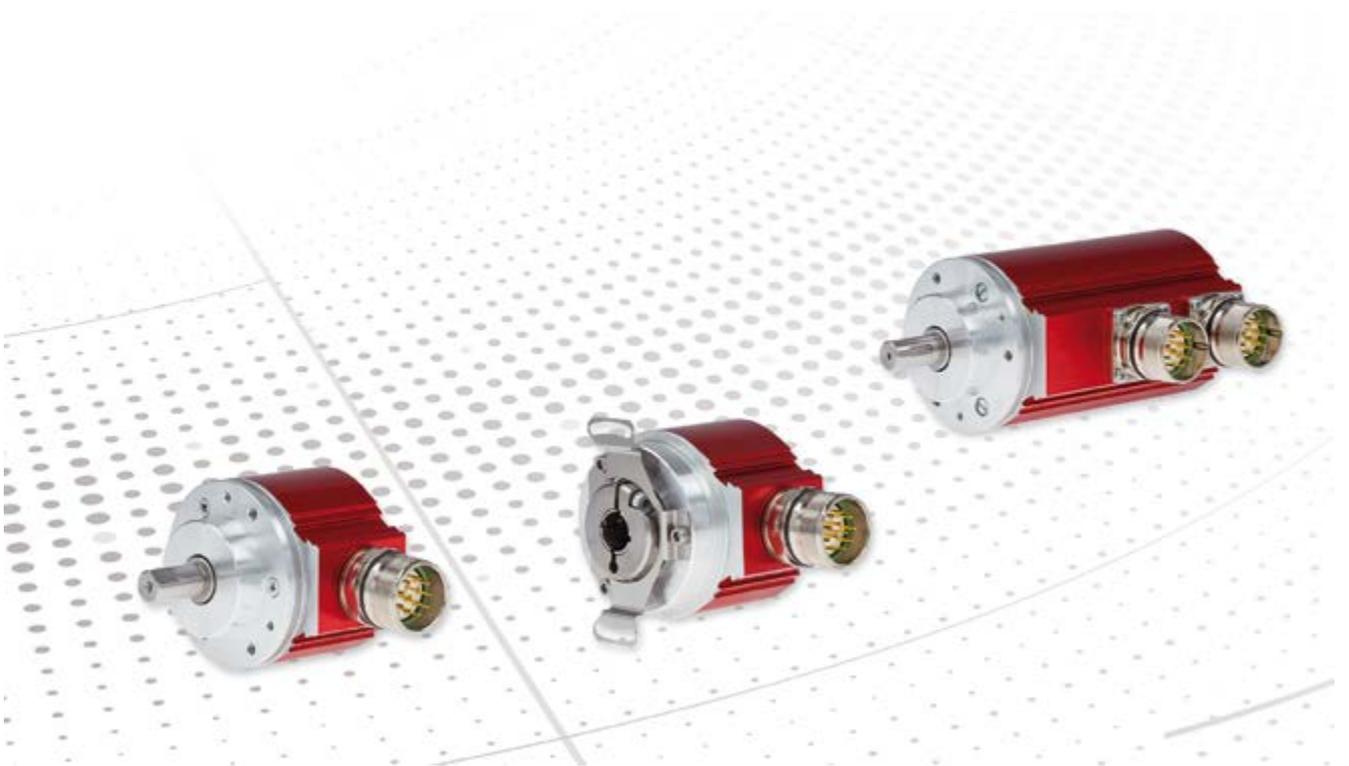
and 4096 periods per revolution and a zero pulse may be selected. The signal paths are designed differentially. As a result the signal is immune to disturbance and failure of a driver can be reliably detected. The incremental rotary encoder is connected to the driving axis either with a solid shaft, blind shaft (IS58+FS) or a hollow shaft (IH58+FS). The form closure necessary for reliable measurement is implemented through a groove in the shaft - in the case of solid-shaft rotary encoders the appropriate spring is included in the scope of supply.



- SLS
- SOS
- SSR
- SDI
- SSM

To fulfill the safety functions, the safety-oriented incremental rotary encoder IE58+FS is connected to a safety module available on the market, which then performs the relevant inspection. For the development and certification of the IE58+FS, modules from different manufacturers have been examined and compatibility with the IE58+FS established. The IE58+FS supplement the series of safety-oriented products with integrated safety (CD\_75) with an important component for a modular safety concept, which allows the user to select the required evaluation module according to his or her own requirements.

## Incremental Encoders - Family I\_\_58 - Housing 58 mm



### The all-rounder in a 58 mm housing

Our programmable incremental rotary encoders offer the optimal basis for every requirement and are available with solid shaft, continuous hollow shaft, blind shaft or integrated coupling. You adapt the resolution of our programmable incremental rotary encoders (size 58 mm) via software to meet your demands.

The new generation I\_\_58:2 has wide range input of 4,5..32 V DC and number of periods per turn up to 65,536. Additionally, it provides hollow and blind shaft diameters up to 15 mm resp. 1/2".

---

### Contents

Products.....	9
Suggested Products.....	12
Dimensional Drawings.....	16

## Up to 10,000 pulses

Product	IEV58:2	IES58:2	IEH58:2
			
Detection	Optical (E)	Optical (E)	Optical (E)
Supply	24 VDC (4,5 ... 27)	24 VDC (4,5 ... 27)	24 VDC (4,5 ... 27)
Steps per turn	$\geq 2 \dots \leq 10000$	$\geq 2 \dots \leq 10000$	$\geq 2 \dots \leq 10000$
Shaft diameters available	6, 8, 10, 12, 14, 1/4", 3/8", 1/2"	6, 8, 10, 12, 14, 15, 1/4", 3/8", 1/2"	6, 8, 10, 12, 14, 15, 1/4", 3/8", 1/2"
Connectors	Connector or cable	Connector or cable	Connector or cable
Ambient temperature	-40...+75 °C	-40...+75 °C	-40...+75 °C
Protection class	IP67 / shaft IP65	IP67 / shaft IP65	IP67 / shaft IP65
ATEX zone			
Interface	Square	Square	Square
Weblink	<a href="http://www.tr-electronic.com/s/S008480">www.tr-electronic.com/s/S008480</a>	<a href="http://www.tr-electronic.com/s/S008481">www.tr-electronic.com/s/S008481</a>	<a href="http://www.tr-electronic.com/s/S008482">www.tr-electronic.com/s/S008482</a>
QR-Code			

Can't find the right variant? Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de))

## Up to 65,536 pulses

<b>Product</b>	IOV58:2 	IOS58:2 	IOH58:2 	
<b>Detection</b>	Optical (O)	Optical (O)	Optical (O)	
<b>Supply</b>	24 VDC (4,5 ... 27)	24 VDC (4,5 ... 27)	24 VDC (4,5 ..27)	
<b>Steps per turn</b>	$\geq 2 \dots \leq 65536$	$\geq 2 \dots \leq 65536$	$\geq 2 \dots \leq 65536$	
<b>Shaft diameters available</b>	6, 8, 10, 12, 14, 1/4", 3/8", 1/2"	6, 8, 10, 12, 14, 15, 1/4", 3/8", 1/2"	6, 8, 10, 12, 14, 15, 1/4", 3/8", 1/2"	
<b>Connectors</b>	Connector or cable	Connector or cable	Connector or cable	
<b>Ambient temperature</b>	-40...+75 °C	-40...+75 °C	-40...+75 °C	
<b>Protection class</b>	IP67 / shaft IP65	IP67 / shaft IP65	IP67 / shaft IP65	
<b>ATEX zone</b>				
<b>Interface</b>	Square	Square	Square	
<b>Weblink</b>	<a href="http://www.tr-electronic.com/s/S008483">www.tr-electronic.com/s/S008483</a>	<a href="http://www.tr-electronic.com/s/S008484">www.tr-electronic.com/s/S008484</a>	<a href="http://www.tr-electronic.com/s/S008485">www.tr-electronic.com/s/S008485</a>	
<b>QR-Code</b>				

## Double detection (D)

<p>IDV58</p> 	<p>IDS58</p> 
<p>Double detection (D)</p>	<p>Double detection (D)</p>
<p>24 VDC (11 .. 28), 5V DC (+-5%)</p>	<p>24 VDC (11 ... 28), 5V DC (+-5%)</p>
<p><math>\geq 2 \dots \leq 1024, 2048, 4096, 8192</math></p>	<p><math>\geq 2 \dots \leq 1024, 2048, 4096, 8192</math></p>
<p>6, 8, 10, 12, 3/8"</p>	<p>8, 10, 11, 12</p>
<p>Connector or cable</p>	<p>Connector or cable</p>
<p>0...+60 °C</p>	<p>0...+60 °C</p>
<p>IP65</p>	<p>IP65</p>
<p>Square</p>	<p>Square</p>
<p><a href="http://www.tr-electronic.com/s/S008486">www.tr-electronic.com/s/S008486</a></p>	<p><a href="http://www.tr-electronic.com/s/S008487">www.tr-electronic.com/s/S008487</a></p>
	

## Suggested Products

Order code	Steps per Turn	Channels	Shaft / Flange	Connector Position	Cable length	Remark
<b>IEV58:2</b>						
IEV582-00006	10.000*	(K1/K2)+Inv.; K0+Inv.	6GL/10; ZB50	cable radial, open end	2 m	
IEV582-00004	10.000*	(K1/K2)+Inv.; K0+Inv.	8FL/19,5; ZB36 3xM3+3xM4	cable radial, open end	2 m	
IEV582-00001	10.000*	(K1/K2)+Inv.; K0+Inv.	10FL/19,5; ZB36 3xM3+3xM4	M23, 12 pin, radial		
IEV582-00002	10.000*	(K1/K2)+Inv.; K0+Inv.	10FL/19,5; ZB36 3xM3+3xM4	M23, 12 pin, axial		
IEV582-00005	10.000*	(K1/K2)+Inv.; K0+Inv.	10FL/19,5; ZB36 3xM3+3xM4	cable radial, open end	2 m	
IEV582-00019	10.000*	(K1/K2)+Inv.; K0+Inv.	10FL/19,5; ZB50	M23, 12 pin, radial		
IEV582-00022	10.000*	(K1/K2)+Inv.;	6GL/10; ZB50	M12, 8 pin, radial		
IEV582-00030	10.000*	(K1/K2)+Inv.; K0+Inv.	6GL/10; ZB50	M23, 12 pin, radial		
IEV582-00023	10.000*	(K1/K2)+Inv.; K0+Inv.	12NUT/25; ZB50	M23, 12 pin, radial		
IEV582-00024	10.000*	(K1/K2)+Inv.;	12NUT/25; ZB50	M12, 8 pin, radial		
IEV582-00007	10.000*	(K1/K2)+Inv.; K0+Inv.	3/8" FL/22,3; ZB31,75 Sqr.	cable radial, open end	2 m	

For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

## Suggested Products

Order code	Steps per Turn	Channels	Shaft / Flange	Connector Position	Cable length	Remark
<b>IEH58:2</b>						
IEH582-00011	10.000*	(K1/K2)+Inv.; K0+Inv.	6H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IEH582-00012	10.000*	(K1/K2)+Inv.; K0+Inv.	8H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IEH582-00004	10.000*	(K1/K2)+Inv.; K0+Inv.	10H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IEH582-00008	10.000*	(K1/K2)+Inv.; K0+Inv.	10H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IEH582-00003	10.000*	(K1/K2)+Inv.; K0+Inv.	12H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IEH582-00007	10.000*	(K1/K2)+Inv.; K0+Inv.	12H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IEH582-00013	10.000*	(K1/K2)+Inv.; K0+Inv.	12H7	M23, 12 pin, radial		Flange ring with pin, clamping ring flange side
IEH582-00018	10.000*	(K1/K2)+Inv.;	12H7	M12, 8 pin, radial		Torque support, clamping ring flange side
IEH582-00002	10.000*	(K1/K2)+Inv.; K0+Inv.	14H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IEH582-00009	10.000*	(K1/K2)+Inv.; K0+Inv.	14H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IEH582-00001	10.000*	(K1/K2)+Inv.; K0+Inv.	15H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IEH582-00010	10.000*	(K1/K2)+Inv.; K0+Inv.	15H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IEH582-00006	10.000*	(K1/K2)+Inv.; K0+Inv.	1/2"H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IEH582-00005	10.000*	(K1/K2)+Inv.; K0+Inv.	3/8"H7	M23, 12 pin, radial		Torque support, clamping ring flange side

For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

## Suggested Products

Order code	Steps per Turn	Channels	Shaft / Flange	Connector Position	Cable length	Remark
<b>IES58:2*10000 INC_PP DMS 10H7 KRF</b>						
IES582-00005	10.000*	(K1/K2)+Inv.; K0+Inv.	10H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IES582-00007	10.000*	(K1/K2)+Inv.; K0+Inv.	10H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IES582-00006	10.000*	(K1/K2)+Inv.; K0+Inv.	12H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IES582-00008	10.000*	(K1/K2)+Inv.; K0+Inv.	12H7	M23, 12 pin, radial		Torque support, clamping ring flange side, TTL
IES58:2-00003	10.000*	(K1/K2)+Inv.; K0+Inv.	14H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IES582-00003	10.000*	(K1/K2)+Inv.; K0+Inv.	14H7	M23, 12 pin, radial		Torque support, clamping ring flange side
IES582-00004	10.000*	(K1/K2)+Inv.; K0+Inv.	14H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IES582-00001	10.000*	(K1/K2)+Inv.; K0+Inv.	15H7	cable radial, open end	2 m	Torque support, clamping ring flange side
IES582-00002	10.000*	(K1/K2)+Inv.; K0+Inv.	15H7	M23, 12 pin, radial		Torque support, clamping ring flange side

For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

## Suggested Products

Order code	Steps per Turn	Channels	Shaft / Flange	Connector Position	Cable length	Remark
<b>IOV58:2*65536 INC_PP 50ZB6GL</b>						
IOV582-00005	65.536*	(K1/K2)+Inv.;	6GL/10; ZB50	M12, 8 pin, radial		
IOV582-00007	65.536*	(K1/K2)+Inv.;	10FL/19,5; ZB36 3xM3+3xM4	M12, 8 pin, radial		
IOV582-00001	65.536*	(K1/K2)+Inv.; K0+Inv.	10 key /19,5; ZB36 3xM3+3xM4	M23, 12 pin, radial		TTL
IOV582-00009	65.536*	(K1/K2)+Inv.;	12 key /25; ZB36 3xM3+3xM4	M12, 8 pin, radial		

For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

### Further product information

1. Enter order code into ...



2. Searchfield (top right) on [www.tr-electronic.com](http://www.tr-electronic.com)



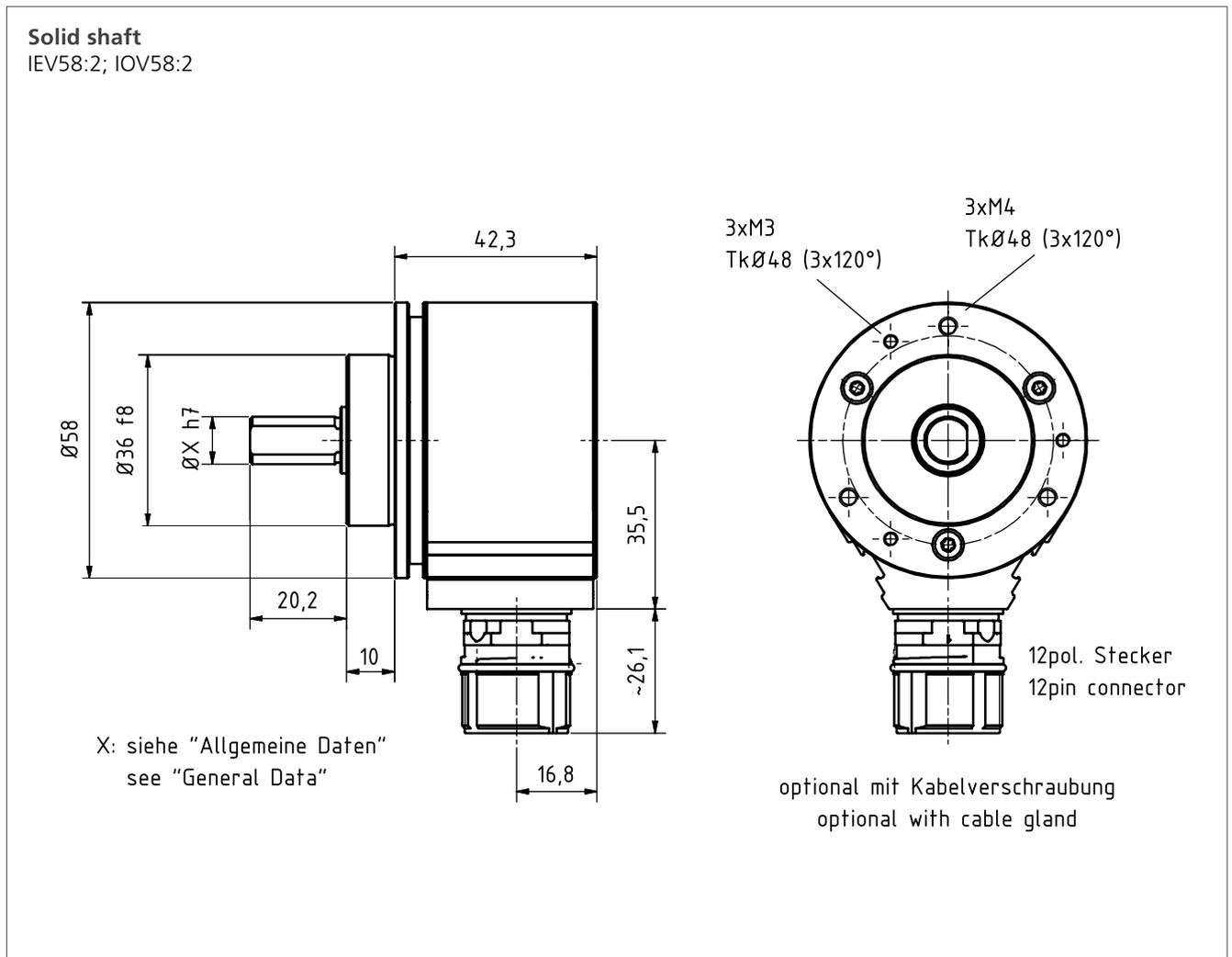
3. Choose desired information



\* Programmable, preset

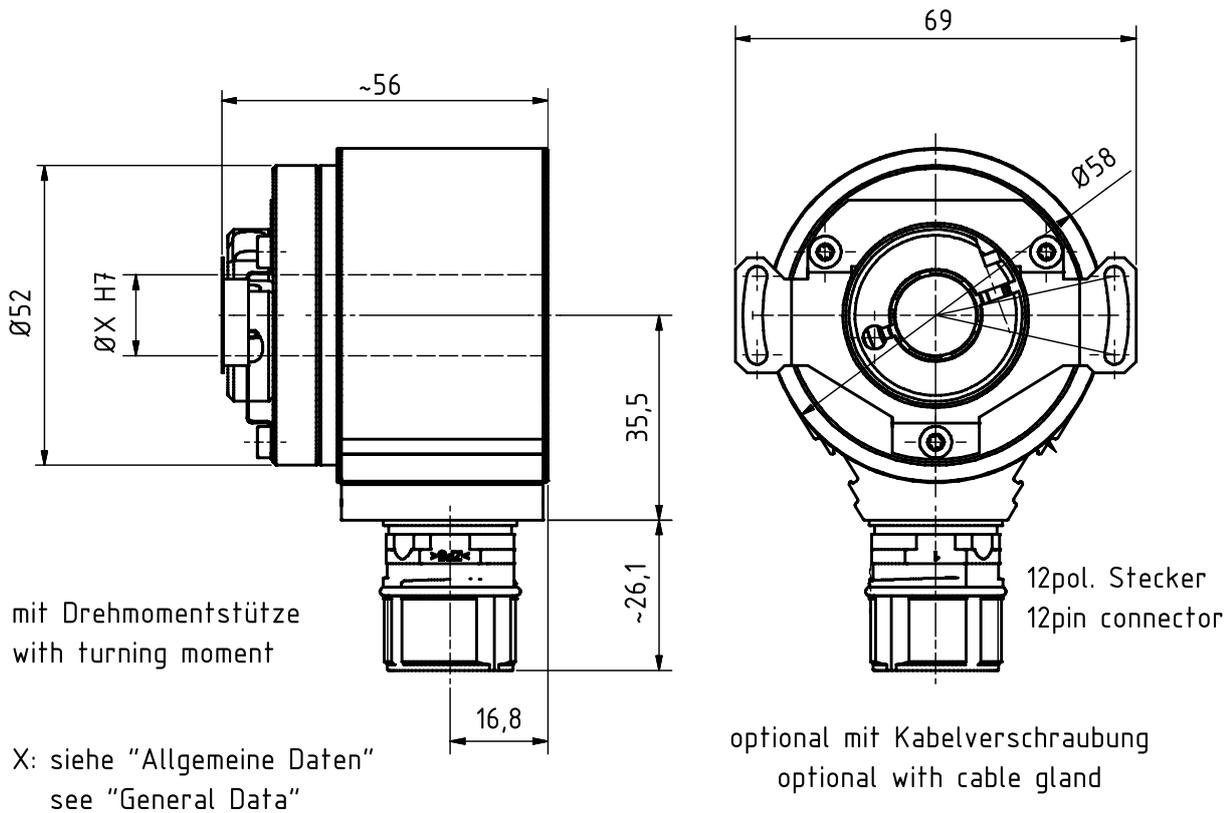
We will help you to select the most suitable products from the complete TR range. Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de)).

## Dimensional Drawings

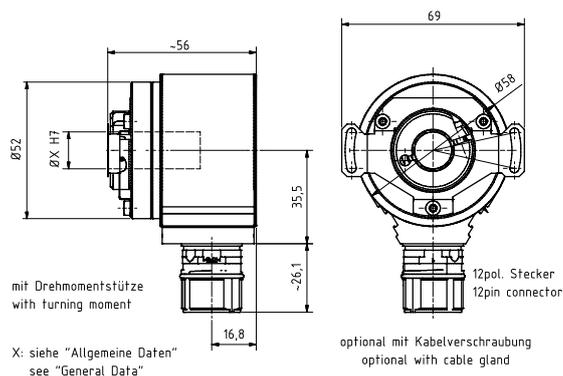


# Dimensional Drawings

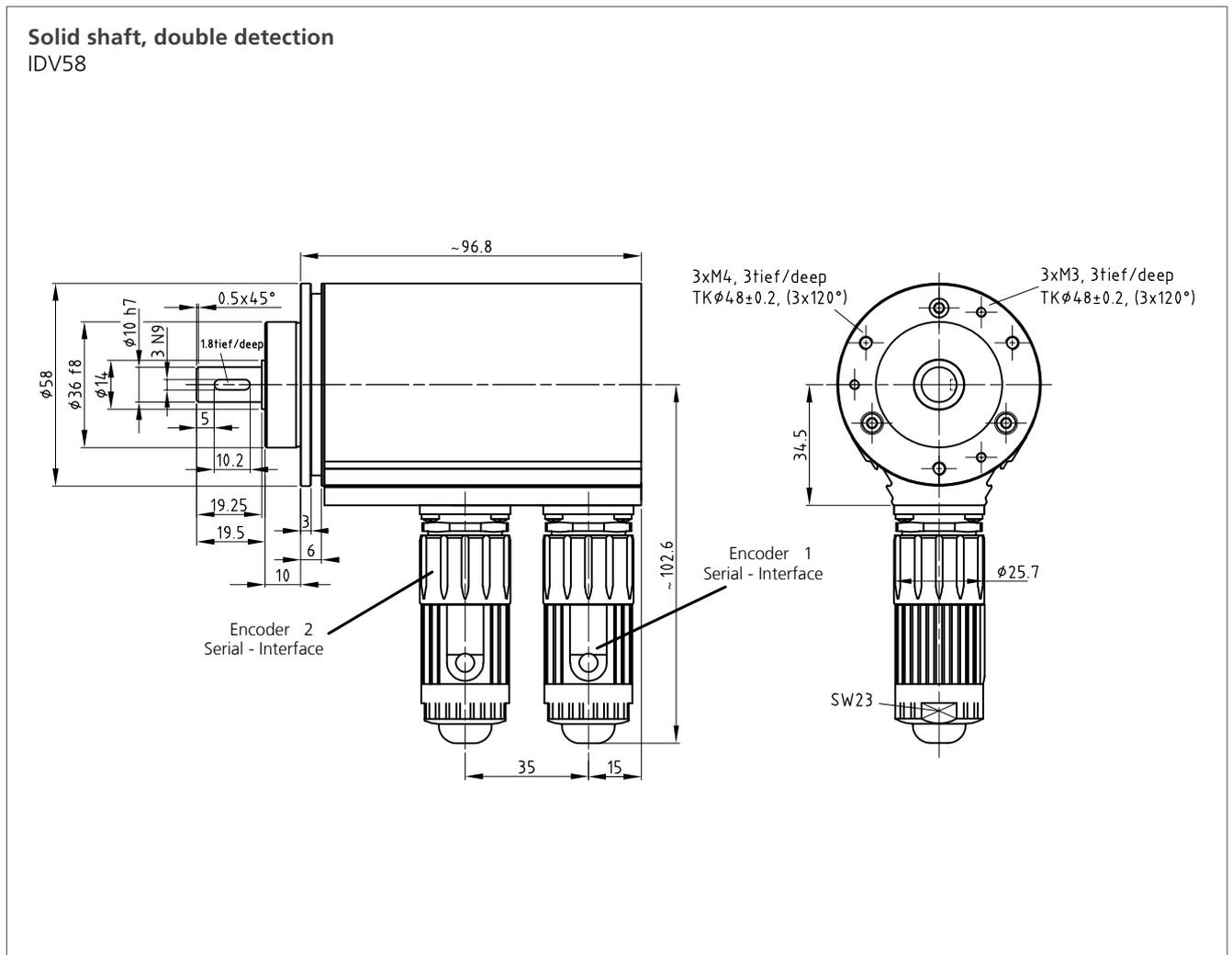
## Hollow shaft IEH58:2; IOH58:2



## Blind shaft IES58:2; IOS58:2

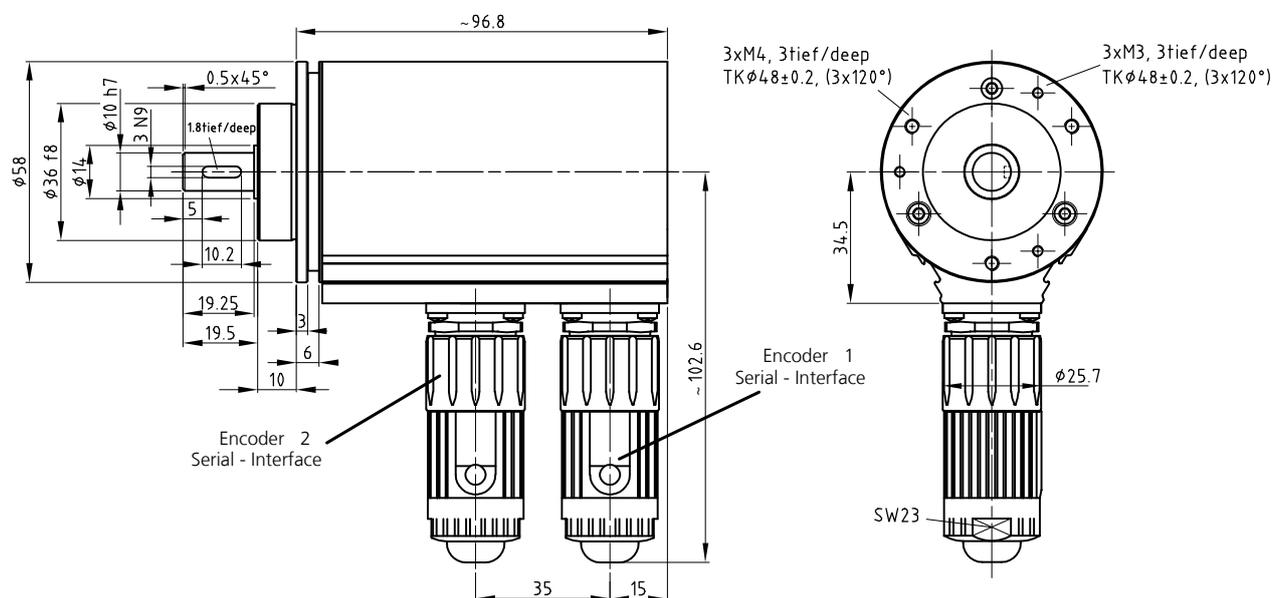


## Dimensional Drawings

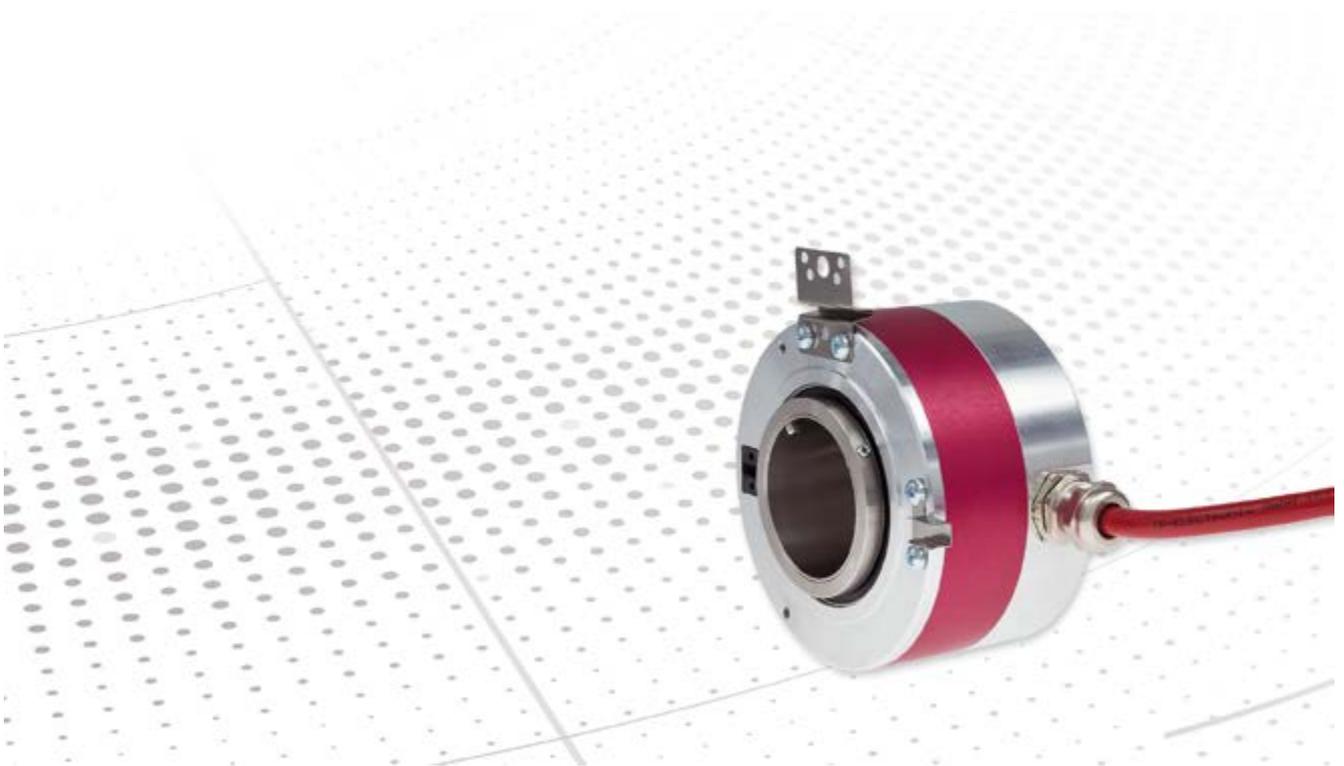


# Dimensional Drawings

**Solid shaft, double detection**  
IDV58



## Incremental Rotary - Family I\_H110 - Housing 110 mm



### Programmable resolution with hollow shaft up to 50 mm in diameter

Programmable incremental encoders from family 110 fit big shaft diameters of up to 50 mm. You adapt the resolution of our programmable incremental rotary encoders via software to meet your demands.

Depending on the required resolution, IEH 110 with up to 8192 steps per turn or IOH 110 with up to 36,000 steps per turn fit your needs.

---

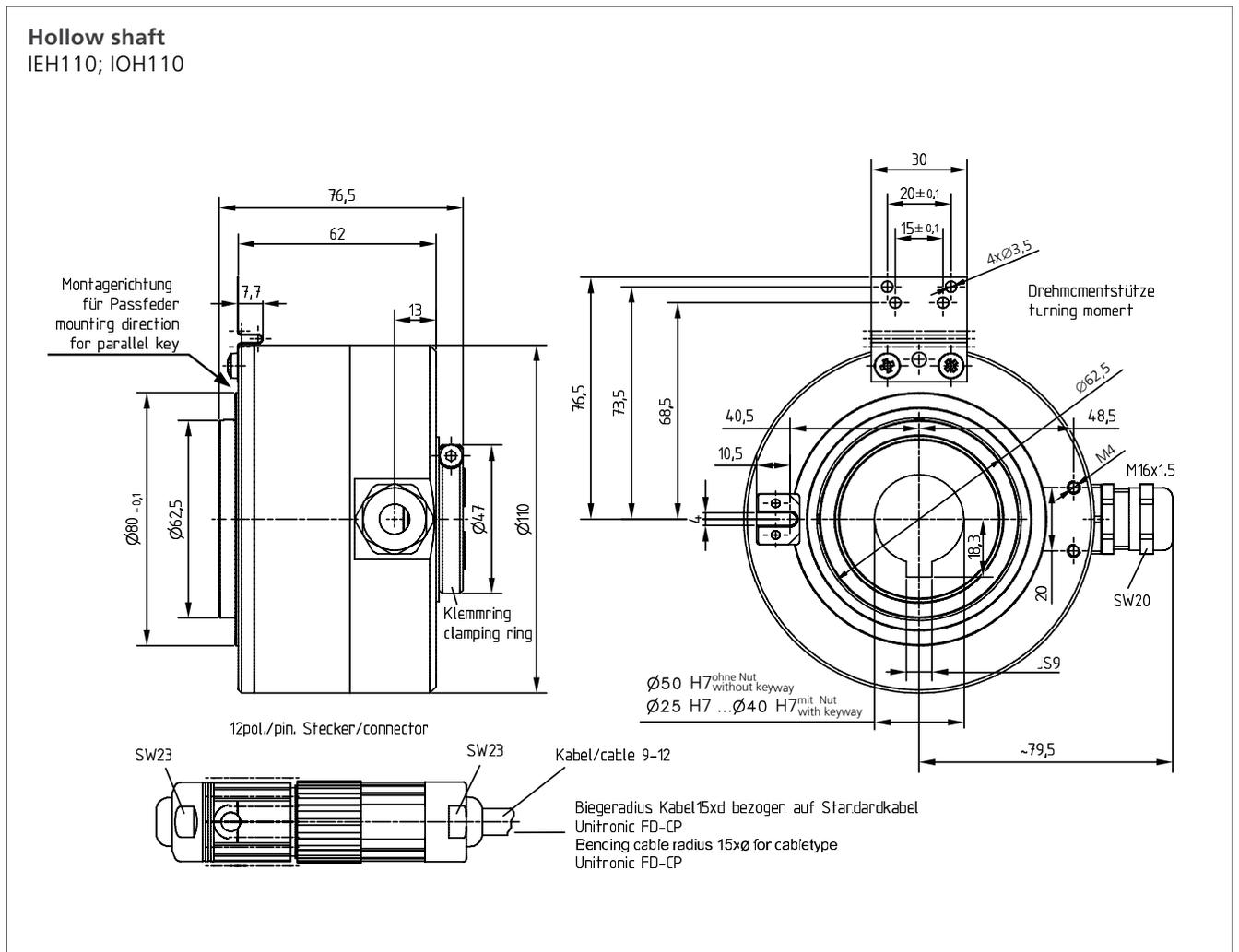
### Contents

Products.....	21
Dimensional Drawings.....	22

Up to 8,192 pulses  
Up to 36,000 pulses

Product	IEH110	IOH110
		
Detection	Optical (E)	Optical (O)
Supply	24 VDC (11...27)	24 VDC (11...27)
Steps per turn	2 ... 8192	2 ... 36 000
Shaft diameters available	15, 28, 30, 35, 38, 40, 45, 50	15, 28, 30, 35, 38, 40, 45, 50
Connectors	Connector or cable	Connector or cable
Ambient temperature	0...+60°C (option -20...+70°C)	0...+60°C (option -20...+70°C)
Protection class	IP54	IP54
ATEX zone		
Interface	Square	Square
Weblink	<a href="http://www.tr-electronic.com/s/S008494">www.tr-electronic.com/s/S008494</a>	<a href="http://www.tr-electronic.com/s/S008495">www.tr-electronic.com/s/S008495</a>
QR-Code		

# Dimensional Drawings





# Incremental Rotary Encoders - Resolution Factory Set



## Resolution factory set

Our incremental rotary encoders with resolution preconfigured in the factory can be used in all applications which require the basic functions of incremental position detection.

The resolution of these incremental rotary encoders is set ex-factory by fitting a code disk with a defined number of lines respectively programming the detection electronic with the requested number of lines. These incremental

rotary encoders are available in different sizes from 24 mm - 130 mm. Of course they are also available with different mechanical connections such as solid shaft, continuous hollow shaft, blind shaft or integrated coupling.

---

## Contents

Products.....	25
Suggested Products.....	32
Dimensional Drawings.....	34

## Solid shaft

<b>Product</b>	IE35 	IMV36 	IE40 
<b>Detection</b>	Optical (E)	Magnet detection (M)	Optical (E)
<b>Supply</b>	11...27 VDC (5 VDC $\pm$ 5 %)	11...27 VDC (5 VDC $\pm$ 5 %)	11...27 VDC (5 VDC $\pm$ 5 %)
<b>Steps per turn</b>	1...3.600	8, 10, 16, 20, 25, 32, 40, 50, 64, 80, 100, 125, 128, 200, 250, 256, 400, 500, 512, 1024, 2048*	1...3.600
<b>Shaft diameters available</b>	4...6	See drawing	6
<b>Connectors</b>	Cable	Cable	Connector or cable
<b>Ambient temperature</b>	0...+80 °C	-40...+70 °C	0...+80 °C
<b>Protection class</b>	IP65	IP65	IP64
<b>Interface</b>	Square	Square	Square
<b>Weblink</b>	<a href="http://www.tr-electronic.com/s/S008423">www.tr-electronic.com/s/S008423</a>	<a href="http://www.tr-electronic.com/s/S008422">www.tr-electronic.com/s/S008422</a>	<a href="http://www.tr-electronic.com/s/S008424">www.tr-electronic.com/s/S008424</a>
<b>QR-Code</b>			

\*Others on request

Can't find the right variant? Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de))

## Solid shaft

Product	IE58	IPV58	IE92V	
				
Detection	Optical (E)	Magnet detection (P)	Optical (O)	
Supply	11...27 VDC (5 VDC ± 5 %)	4,75 .... 27 VDC	11...27 VDC (5 VDC ± 5 %)	
Steps per turn	1...10.000	2...8192	9000, 10000, 18000	
Shaft diameters available	6, 10, inch based	6, 8, 10, 12, 14, 1/4", 3/8", 1/2"	10	
Connectors	Connector or cable	Connector or cable	Cable	
Ambient temperature	0...+70 °C (-20...+70 °C)	-25...+85°C	0...+80 °C	
Protection class	IP65	IP65	IP64	
Interface	Square / Sine-Cosine	Square / Sine-Cosine	Square	
Weblink	<a href="http://www.tr-electronic.com/s/S008425">www.tr-electronic.com/s/S008425</a>	<a href="http://www.tr-electronic.com/s/S018156">www.tr-electronic.com/s/S018156</a>	<a href="http://www.tr-electronic.com/s/S008431">www.tr-electronic.com/s/S008431</a>	
QR-Code				

\*Others on request

# Solid shaft Blind shaft

<p>IV99</p> 	<p>IS24</p> 	<p>IS58U</p> 	<p>IPS58</p> 
Optical (E)	Optical (E)	Optical (E)	Magnet detection (P)
11...30 VDC	11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)	4,75 .... 27 VDC
1024, 2048, 4096, 8192, 16384, 32768*	1...2.500	7, 10, 18, 20, 32, 40, 50, 60, 64, 100, 125, 128, 180, 200, 250, 300, 360, 400, 440, 500, 512, 700, 900, 1000, 1024, 1250, 1500, 1885, 2000, 2048, 2500, 2600, 3600, 4000, 4096*	2...8192
6...24 (with groove 10...24)	3...6H7	8H7, 10H7, 12H7	6, 8, 10, 12, 14, 15, 1/4", 3/8", 1/2"
Cable gland	Cable	Connector or cable	Connector or cable
-20...+80°C	0...+80 °C	-20...+85 °C	-25...+85°C
IP67	IP64	IP67	IP65
Square	Square	Square	Square / Sine-Cosine
<a href="http://www.tr-electronic.com/s/S008432">www.tr-electronic.com/s/S008432</a>	<a href="http://www.tr-electronic.com/s/S008420">www.tr-electronic.com/s/S008420</a>	<a href="http://www.tr-electronic.com/s/S008428">www.tr-electronic.com/s/S008428</a>	<a href="http://www.tr-electronic.com/s/S018157">www.tr-electronic.com/s/S018157</a>
			

\*Others on request

Can't find the right variant? Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de))

## Blind shaft

<b>Product</b>	IS99 	IMF36 	IH58 	
<b>Detection</b>	Optical (E)	Magnet detection (P)	Optical (E)	
<b>Supply</b>	11...30 VDC	11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)	
<b>Steps per turn</b>	1024, 2048, 4096, 8192, 16384, 32768	8, 10, 16, 20, 25, 32, 40, 50, 64, 80, 100, 125, 128, 200, 250, 256, 400, 500, 512, 1024, 2048	1...10.000	
<b>Shaft diameters available</b>	16G7 & 17JS8 (Cone)	See drawing	<= 12 H7	
<b>Connectors</b>	Cable gland	Cable	Connector or cable	
<b>Ambient temperature</b>	-20...+80°C	-40...+70 °C	0...+80 °C	
<b>Protection class</b>	IP67	IP65	IP64	
<b>Interface</b>	Square	Square / Sine-Cosine	Square / Sine-Cosine	
<b>Weblink</b>	<a href="http://www.tr-electronic.com/s/S008433">www.tr-electronic.com/s/S008433</a>	<a href="http://www.tr-electronic.com/s/S008421">www.tr-electronic.com/s/S008421</a>	<a href="http://www.tr-electronic.com/s/S008427">www.tr-electronic.com/s/S008427</a>	
<b>QR-Code</b>				

\*Others on request

# Hollow shaft

<p>IH20</p> 	<p>IH76A</p> 	<p>IH76B</p> 	<p>IH76V</p> 
Optical (E)	Optical (E)	Optical (E)	Optical (O)
11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)
1, 25, 30, 200, 218, 360, 500, 900, 1000, 1024*	1...10.000	1...10.000	9000, 10000, 18000
20H7	<= 15H7	<= 28H7	<= 28H7
Connector or cable	Connector or cable	Connector or cable	Connector or cable
0...+60 °C (-20...+70 °C)	0...+80 °C	0...+80 °C	0...+80 °C
IP54 (option IP65)	IP64	IP64	IP64
Square	Square / Sine-Cosine	Square / Sine-Cosine	Square
<a href="http://www.tr-electronic.com/s/S008418">www.tr-electronic.com/s/S008418</a>	<a href="http://www.tr-electronic.com/s/S008429">www.tr-electronic.com/s/S008429</a>	<a href="http://www.tr-electronic.com/s/S008429">www.tr-electronic.com/s/S008429</a>	<a href="http://www.tr-electronic.com/s/S008429">www.tr-electronic.com/s/S008429</a>
			

\*Others on request

Can't find the right variant? Please contact us (info@tr-electronic.de)

## Hollow shaft

<b>Product</b>	IH92V 	IH120 	IH120V 	
<b>Detection</b>	Optical (O)	Optical (E)	Optical (O)	
<b>Supply</b>	11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)	11...27 VDC (5 VDC ± 5 %)	
<b>Steps per turn</b>	9000, 10000, 18000	1024, 2500, 3600, 10000*	9000, 10000, 18000	
<b>Shaft diameters available</b>	20H7, 22H7	27...55H7	27...55H7	
<b>Connectors</b>	Cable	Cable	Cable	
<b>Ambient temperature</b>	0...+80 °C	0...+80 °C	0...+80 °C	
<b>Protection class</b>	IP64	IP52 (option IP65)	IP64	
<b>Interface</b>	Square	Square	Square	
<b>Weblink</b>	<a href="http://www.tr-electronic.com/s/S008430">www.tr-electronic.com/s/S008430</a>	<a href="http://www.tr-electronic.com/s/S008434">www.tr-electronic.com/s/S008434</a>	<a href="http://www.tr-electronic.com/s/S008434">www.tr-electronic.com/s/S008434</a>	
<b>QR-Code</b>				

\*Others on request

Can't find the right variant? Please contact us (info@tr-electronic.de)

# Hollow shaft

	<p>IH92V</p> 
	Optical (O)
	11...27 VDC (5 VDC $\pm$ 5 %)
	9000, 10000, 18000
	20H7, 22H7
	Cable
	0...+80 °C
	IP64
	Square
	<a href="http://www.tr-electronic.com/s/S008430">www.tr-electronic.com/s/S008430</a>
	

\*Others on request

Can't find the right variant? Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de))

## Suggested Products

Order code	Steps per turn	Channels	Shaft / Flange	Connector position	Cable length	Remark
<b>IE24</b>						
216-00002	500	A,VA, B,VB, 0,0	6GL9 ZB12	open End Cable gland AXIAL	2,000 m	
<b>IE58A</b>						
219-00059	1024	A,VA, B,VB, 0,0	10FL/19,5 ZB36	M23 12P RADIAL		
219-00292	10000	A,VA, B,VB, 0,0	6GL/10 ZB50	M23 12P AXIAL		
219-00590	10000	A,VA, B,VB, 0,0	10FL/19,5 ZB36	M23 12P RADIAL		
219-01530	2048	A,VA, B,VB, 0,0	10FL/19,5 ZB36	M23 12P RADIAL		
219-01634	2048	A,VA, B,VB, 0,0	10FL/19,5 ZB36	M23 12P RADIAL		Sin/cos voltage
<b>IH20</b>						
240-00001	25	A, B	20H7 hollow shaft	LEMO 6P		
240-00005	1024	A,VA, B,VB, 0,0	20H7 hollow shaft	BINDER 12P		
240-00148	1024	A,VA, B,VB, 0,0	20H7 hollow shaft	open End cable gland RADIAL	5.000 m	
240-00161	1000	A,VA, B,VB, 0,0	20H7 hollow shaft	LUMBERG 8P		
<b>IMF36</b>						
IMF36-00005	2048	A,VA, B,VB, 0,0	bearing free	open End 1X M6 AXIAL	1.000 m	
IMF36-00012	2048	A,VA, B,VB, 0,0	bearing free	SUBD 9P 1X M6 AXIAL	1.000 m	
<b>IMV36</b>						
IMV36-00016	2048	A,VA, B,VB, 0,0	6GL/10,8 ZB33	open end cable gland axial	1,000 m	
IMV36-00025	2048	A,VA, B,VB, 0,0	6GL/10,8 ZB33	open end cable gland axial	3,000 m	
<b>IS24</b>						
215-00002	500	A,VA, B,VB, 0,0	4H7 blind shaft	open End Cable gland RADIAL	2.000 m	
<b>IS99</b>						
IS99-00001	2048	A,VA, B,VB, 0,0	16G7 blind shaft	Cable gland M20x1,5 radial		
IS99-00003	1024	A,VA, B,VB, 0,0	16G7 blind shaft	Cable gland M20x1,5 radial		
IS99-00004	1024	A,VA, B,VB, 0,0	16G7 blind shaft	Cable gland M20x1,5 radial		

For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

We will help you to select the most suitable products from the complete TR range. Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de)).

Order code	Steps per turn	Channels	Shaft / Flange	Connector position	Cable length	Remark
<b>IV99</b>						
IV99-00001	2048	A,\A, B,\B, 0,\0	11/32 ZB85	Cable gland M20x1,5 radial		
IV99-00002	1024	A,\A, B,\B, 0,\0	11/32 ZB85	Cable gland M20x1,5 radial		
IV99-00003	2048	A,\A, B,\B, 0,\0	11 keyway /32 ZB85	Cable gland M20x1,5 radial		Push Pull
<b>ADH130I</b>						
ADH130I-00001	1024	A, /A, B, /B	60H7 hollow shaft	M23 12 pin, code right	1,2 m	ATEX Zone 2/22

For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

## Further product information

1. Enter order code into ...



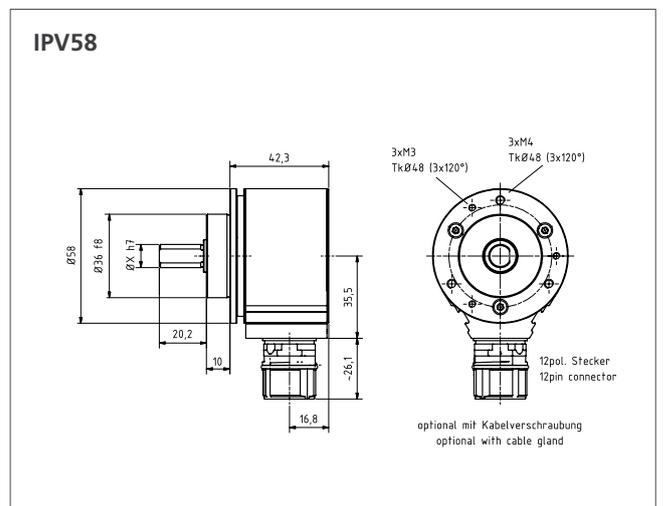
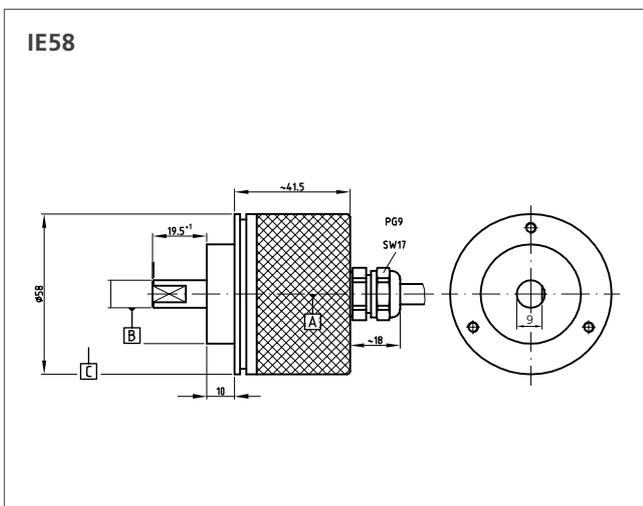
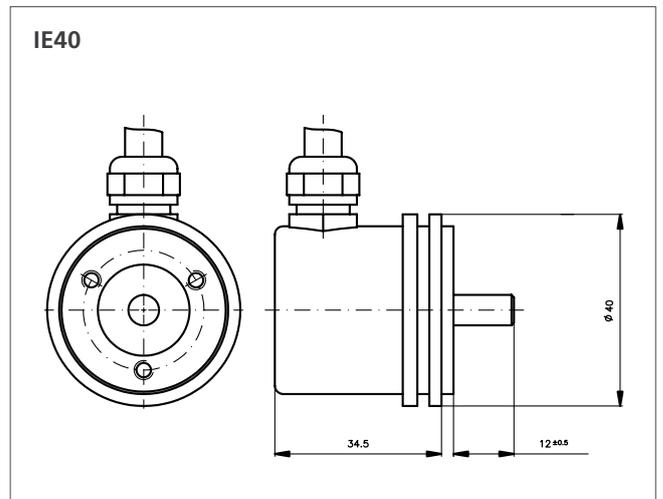
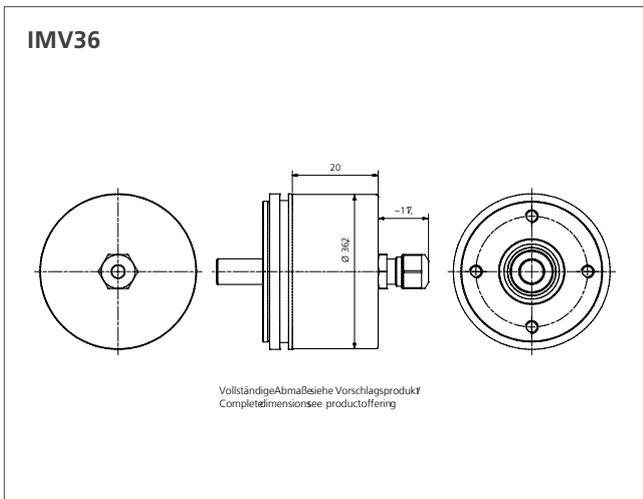
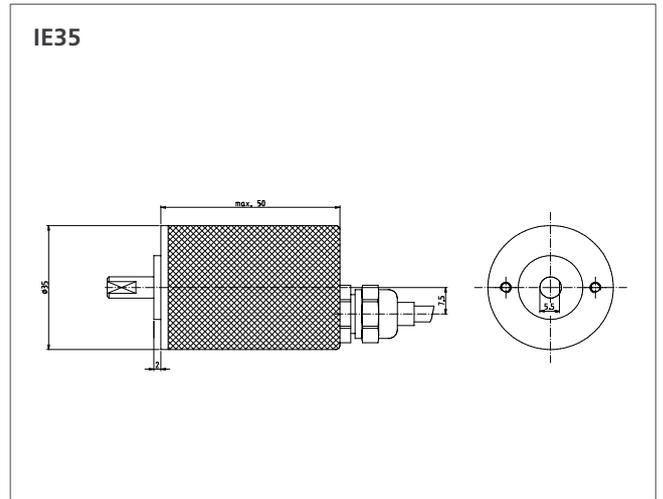
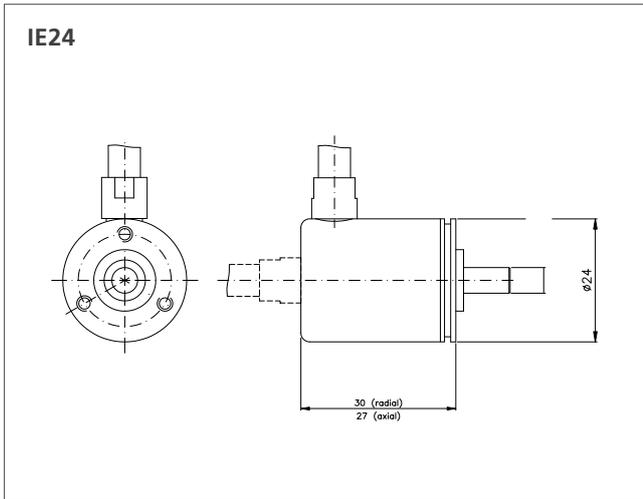
2. Searchfield (top right) on [www.tr-electronic.com](http://www.tr-electronic.com)



3. Choose desired information

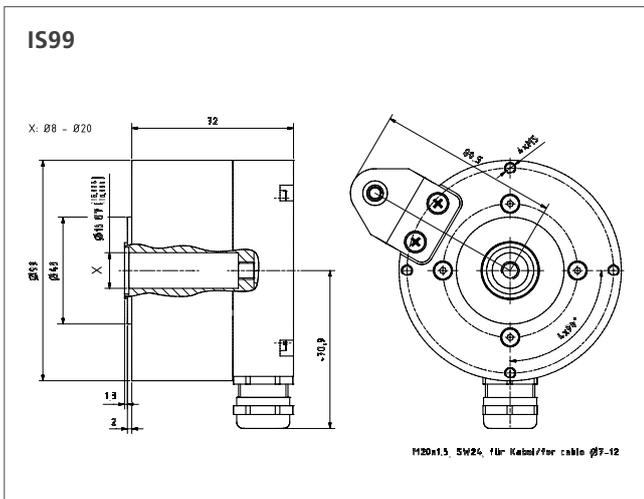
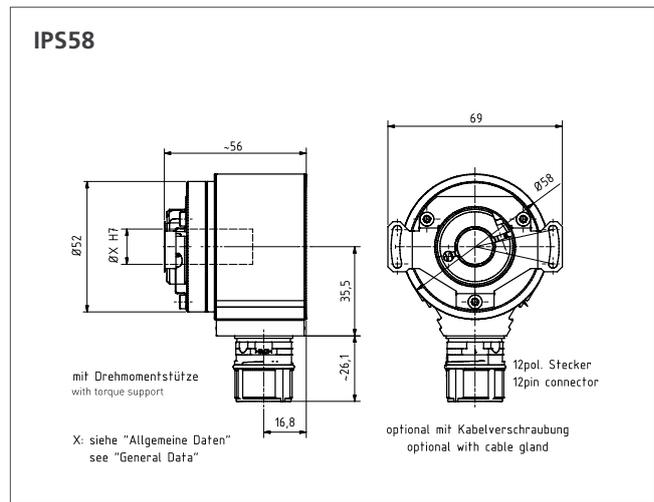
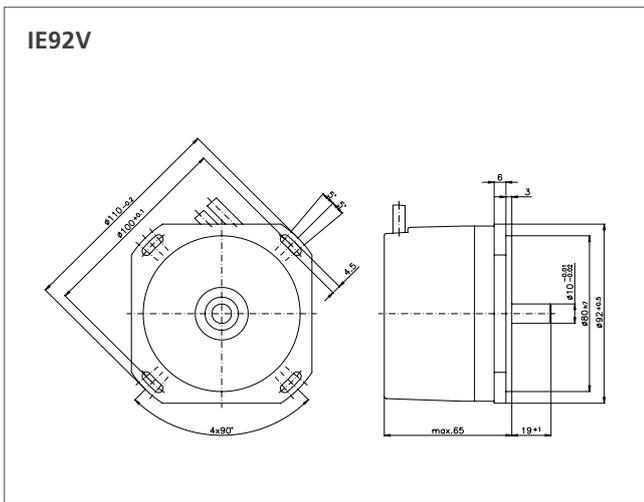


# Dimensional Drawings



Illustrations are schematic diagrams. Binding dimension drawings and CAD data for specific order numbers at [www.tr-electronic.com](http://www.tr-electronic.com) or on request.

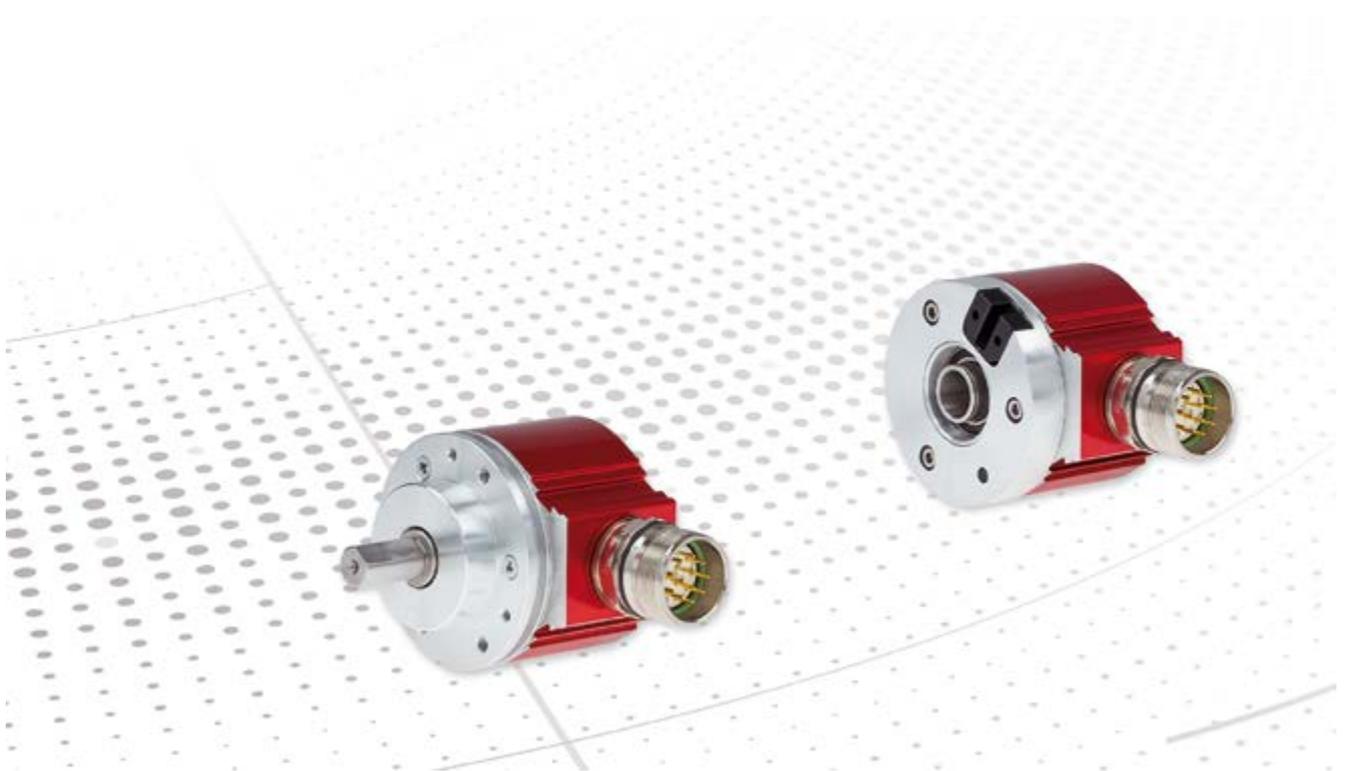
# Dimensional Drawings







## Incremental rotary encoders – I\_58+FS - Housing 58 mm



### Safety-oriented incremental rotary encoder

For applications that require a safety classification according to SIL / PL, TR-Electronic provides the safety certified incremental encoder IE58-FS. The user can choose between square-wave signals (with TTL or HTL level) and sine-cosine interface. The rotary encoder is certified for applications with SIL 3 or PLe (depending on used safety module). The rotary encoder permits the operating modes SLS, SOS SSR, SDI and SSM in conjunction with an appropriate safety module. The encoders are not programmable; the resolution is provided safely and long term stable by the coded glass disk. 1024,

2048 and 4096 periods per revolution and a zero pulse may be selected. The signal paths are designed differentially. As a result the signal is immune to disturbance and failure of a driver can be reliably detected. The incremental rotary encoder is connected to the driving axis either with a solid shaft, blind shaft (IS58+FS) or a hollow shaft (IH58+FS). The form closure necessary for reliable measurement is implemented through a groove in the shaft - in the case of solid-shaft rotary encoders the appropriate spring is included in the scope of supply.

---

### Contents

Products.....	39
Suggested Products.....	40
Dimensional Drawings.....	41

## Solid shaft

Product	IE58+FS	IH58+FS	IS58+FS
			
Detection	Optical	Optical	Optical
Supply	10...30 Vdc (SELV/PELV)	10...30 Vdc (SELV/PELV)	10...30 Vdc (SELV/PELV)
Steps per turn	1.024, 2.048, 4.096	1.024, 2.048, 4.096	1.024, 2.048, 4.096
Shafts available	10 mm Solid shaft with keyway/Groove	12 mm hollow shaft with keyway	12 mm blind shaft with keyway
Connectors	M23 12-pin, M12 8-pin, cable, radial or axial	M23 12-pin, M12 8-pin, cable, radial	M23 12-pin, M12 8-pin, cable, radial or axial
Ambient temperature	-40 ... +85 °C	-40 ... +85 °C	-40 ... +85 °C
Protection class	IP65	IP65	IP65
possible Safety functions*	SS1, SS2, SLS, SOS SSR, SDI, SSM, SLA	SS1, SS2, SLS, SOS SSR, SDI, SSM, SLA	SS1, SS2, SLS, SOS SSR, SDI, SSM, SLA
maximum SIL/PL*	SIL3, PL <sub>e</sub>	SIL3, PL <sub>e</sub>	SIL3, PL <sub>e</sub>
Interface	Sinus/Cosinus   Inkremental	Sinus/Cosinus   Inkremental	Sinus/Cosinus   Inkremental
Weblink	<a href="http://www.tr-electronic.com/s/S011005">www.tr-electronic.com/s/S011005</a>	<a href="http://www.tr-electronic.com/s/S011007">www.tr-electronic.com/s/S011007</a>	<a href="http://www.tr-electronic.com/s/S011008">www.tr-electronic.com/s/S011008</a>
QR-Code			

\*depending on safety box used

Can't find the right variant? Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de))

## Suggested Products

Order code	Steps per turn	Channels	Shaft / Flange	Connector position	Cable length	Remark
<b>IH58+FS</b>						
IH58-00001	1024	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		HTL
IH58-00002	1024	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		SIN/COS
IH58-00003	1024	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		TTL
IH58-00004	2048	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		SIN/COS
IH58-00005	2048	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		TTL
IH58-00006	2048	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		HTL
IH58-00007	4096	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		SIN/COS
IH58-00008	4096	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		TTL
IH58-00009	4096	(K1/K2)+Inv; K0 + Inv	12H7/Keyway;	M12, 23 pin, radial		HTL
<b>IV58+FS</b>						
IV58-00001	1024	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		HTL
IV58-00002	1024	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		SIN/COS
IV58-00003	1024	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		TTL
IV58-00004	2048	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		SIN/COS
IV58-00005	2048	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		TTL
IV58-00006	2048	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		HTL
IV58-00007	4096	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		SIN/COS
IV58-00008	4096	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		TTL
IV58-00009	4096	(K1/K2)+Inv; K0 + Inv	10 Keyway /19,5; ZB36/D58	M12, 23 pin, radial		HTL

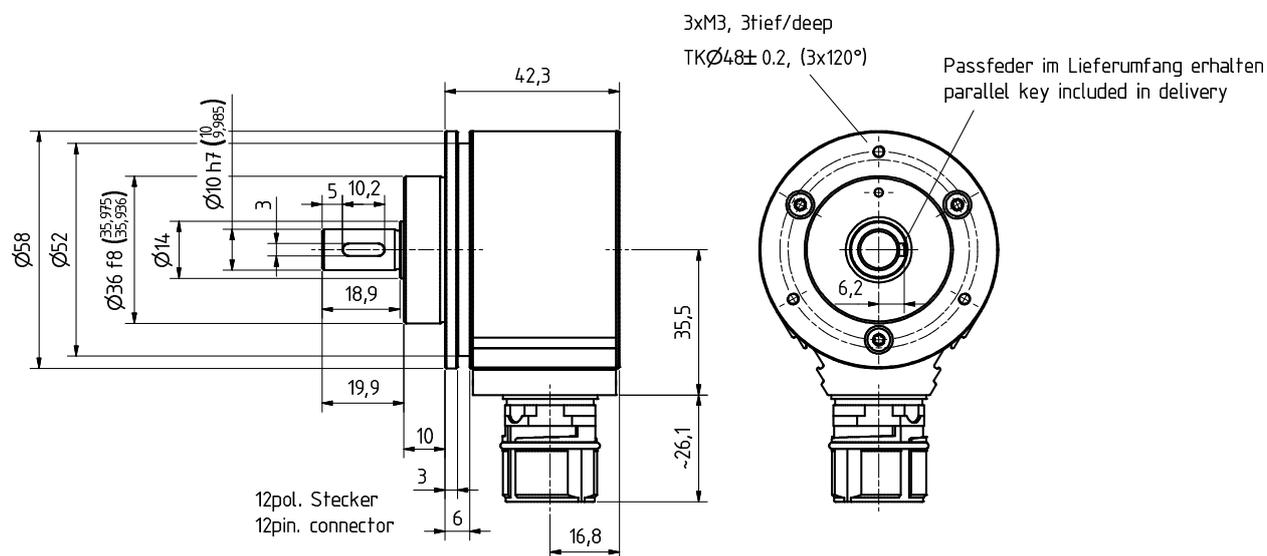
For further product information simply enter the order number in the search field at [www.tr-electronic.com](http://www.tr-electronic.com).

We will help you to select the most suitable products from the complete TR range. Please contact us ([info@tr-electronic.de](mailto:info@tr-electronic.de)).

# Dimensional Drawings

## IE58+FS

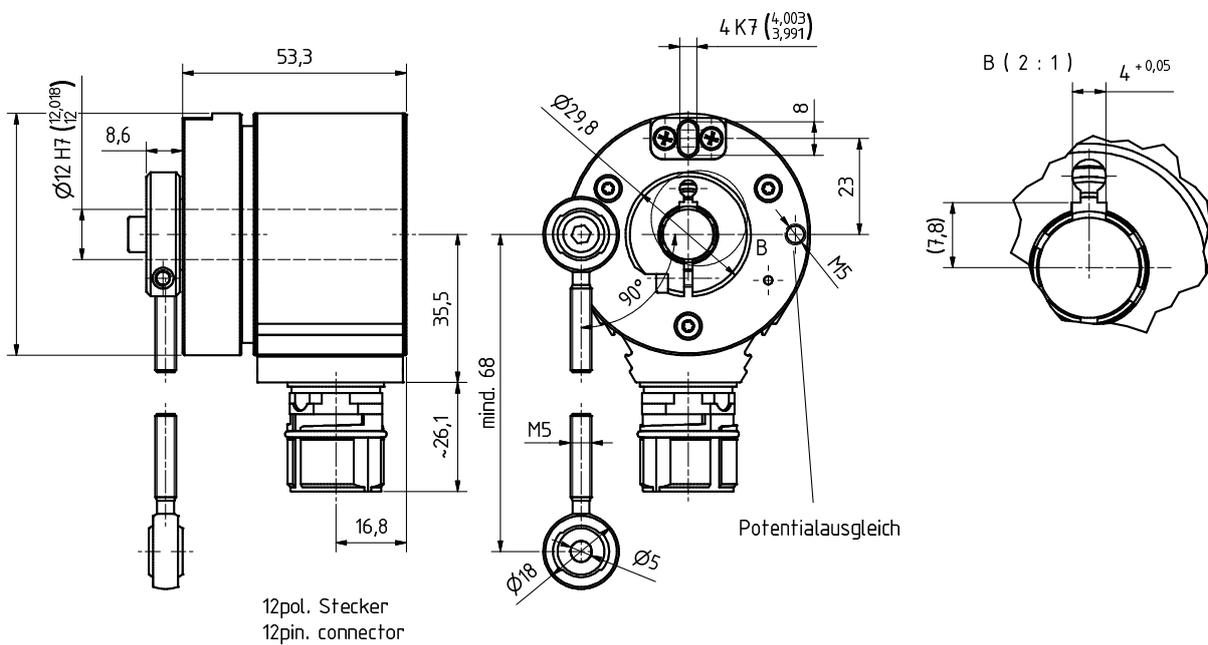
Incremental encoder with solid shaft - up to SIL3/Plc



## Dimensional Drawings

### IH58+FS

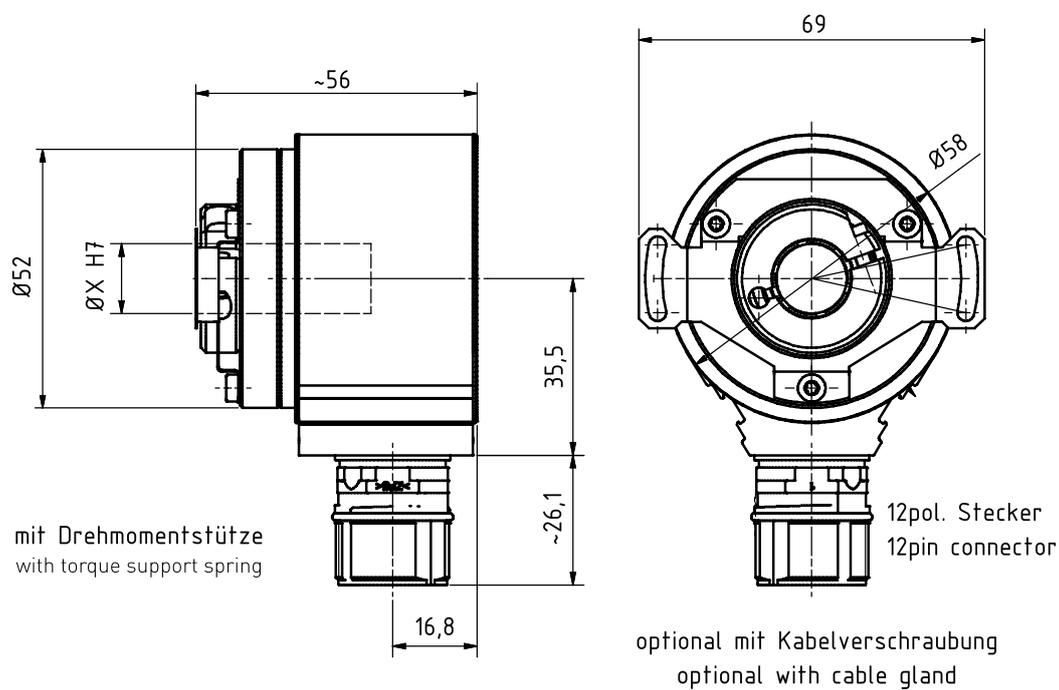
Incremental encoder with hollow shaft - up to SIL3/Ple



# Dimensional Drawings

## IS58+FS

Incremental encoder with blind shaft - up to SIL3/PLd



---

# TR-Electronic – your partner in automation

## Rotary encoders

**Absolute encoder, incremental rotary encoder, wire-actuated encoder**

Rotary encoders with optical and magnetic scanning function register the precise position in a wide variety of applications and industries. In medical engineering, miniature versions ensure correct positioning while SIL3-approved absolute rotary encoders provide the necessary safety. We offer not only high-quality rotary encoders (from Ø 22 to 160 mm) for almost any application but also comprehensive accessories.

## Linear encoders

**Linear absolute measuring systems, laser displacement measurement**

Linear encoders register linear motions in machines, tools and systems according to specific requirements using different technologies. Linear encoders allow measuring distances of max. 20 m almost without any wear. This value is max. 240 m for laser measuring systems. Machines and systems can be precisely controlled to reach their desired positions.

## Motion

**Servo drives, compact drives, process drives**

Intelligent encoTRive drives are available with the current field bus systems, such as PROFIBUS, PROFINET and CANopen, within a power range of up to 300 watts. The drives are configured to meet customer requirements and can be freely combined with precision gear, holding brake and I/O. Values of up to 4,350 rpm and powerful 200 Nm are available to cope with demanding applications.



## Components

**Industrial PC, field bus I/O,  
PLC, HMI controller**

Industrial PCs are available in numerous variants and offer customized calculation power for PC-assisted automation. Programmable logic controllers (PLC) are the traditional means for automation. HMI controllers establish the interface to the user. Field bus nodes, I/O modules and cam controllers complete the range of automation components.

## Automation

**Consulting and implementation  
for new machines and retrofit**

You want to set up a largely automated new machine or retrofit and modernize your existing machine with automation systems? Then you just need our extensive expert knowledge and the more than 20 years of our experience.

## Unidor

**Blanking and forming,  
systems, controls and sensors**

Trendsetting blanking and forming technology for more than 30 years. We are your reliable partner in the world of blanking and pressing and can prove this with thousands of machines which we have successfully installed all over the world. Sensors, controls and systems ensure optimal results in machines, tools and retrofit projects.



---

# Headquarters

TR-Electronic GmbH  
Eglshalde 6

D-78647 Trossingen  
Germany

Tel.: +49/7425 228-0  
Fax: +49/7425 228-33

info@tr-electronic.de  
www.tr-electronic.de

---

## International

### Argentina

AEA Aparatos Eléctricos  
Automáticos  
S.A.C.I.E./Asunción 2130  
AR-1419 Buenos Aires  
Tel.: +54/11 - 4574 1155  
Fax: +54/11 - 4574 2400  
servicioalcliente@aea.com.ar  
www.aea.com.ar

### Brazil

Grupo C+ Tecnologia  
Rua dos Caetés  
601 - Perdizes  
BR - São Paulo - SP  
CEP-05016-081  
Tel.: +55/11-2168 655-4, Fax:-5  
info@ctecnologia.com.br  
www.ctecnologia.com.br

### Czech Republic, Slovakia

DEL a.s.  
Biskupský dv r 1146/7,  
Nové M sto  
CZ-110 00 Praha 1  
Tel.: +420/566 657 100  
Fax: +420/566 621 657  
tr-electronic@del.cz  
www.del.cz

### Great Britain

TR-Electronic Limited  
4 William House, Old St.  
Michaels Drive, Braintree  
GB-Essex CM7 2AA  
Tel.: +44/1 371-876 187  
Fax: +44/1 371-876 287  
info@tr-electronic.co.uk  
www.tr-electronic.co.uk

### Australia

Sensor Measurement  
Unit 8/26 Shields Crescent  
P.O. Box 1079  
AU-Booragoon  
Western Australia 6154  
Tel.: +61/8-93 17 25 52  
Fax: +61/8-93 17 24 52  
sales  
@sensormeasurement.com.au  
www.sensormeasurement.com.au

### Canada

TR Electronic  
P.O. Box 2543, Station B  
CDN-London, Ontario Canada  
N6A 4G9  
Tel.: +1/519-452 1999  
Fax: +1/519-452 1177  
customercare@trelectronic.com  
www.trelectronic.com

### Denmark

TR-Electronic Danmark ApS  
Hustedgårdvej 22  
DK-8722 Hedensted  
Tel.: +45/75 89 06 03  
cbj@tr-electronic.dk  
www.tr-electronic.dk

### India

Global-Tech (India) Pvt Ltd  
„INFINITY House“  
Survey No-85, A-1/4, Lalit Estate,  
Plot No-7, Next to Eminent Building,  
Near Ganaraj Chowk, Baner Road,  
Pune - 411045, Maharashtra  
Tel.: +91/20- 2447 00 85  
Fax: +91/20- 2447 00 86  
info@globaltechindia.com  
www.globaltechindia.com

### Austria

TR-Electronic GmbH  
Tragösserstraße 117  
A-8600 Bruck/Mur  
Tel.: +43/3862-55006 0  
Fax: +43/3862-55006 33  
info@tr-electronic.at  
www.tr-electronic.at

### Chile

Allware, Casa Haverbeck  
General Lagos 2060 2º Piso  
Region de Los Rios Valdivia  
CHL-Santiago Chile  
Tel.: +56 63/239298  
www.allware.dv.cl

### Finland

Sarlin Oy Ab  
P.O. Box 750  
FI-00101 Helsinki  
Tel.: +358/10 - 550 4000  
Fax: +358/10 - 550 4201  
info@sarlin.com  
www.sarlin.com

### Israel

Dor Engineering  
P.O.Box 6  
ISR-4880500 Kibutz Einat  
Tel.: +972/3 9007595  
Fax: +972/3 9007599  
info@doreng.co.il  
www.doreng.co.il

### Belgium

TR-Electronic Benelux  
Dorpstraat 18F  
NL-5386AM Geffen  
Tel.: +31/4335 23 614  
Mobil: +31/6383 28 303  
rene.verbruggen@tr-electronic.nl  
www.tr-electronic.nl

### China

TR-Electronic (Beijing) CO., LTD.  
Room 717 / 718, Building A2  
Electronic City Science Park  
Jiu Xian Qiao Dong Road No. 9  
Chaoyang District  
CN-100027 Beijing, P.R. China  
Tel.: +86/10 - 582 386 55  
Fax: +86/10 - 582 372 10  
lu.yu@tr-electronic.de  
www.tr-electronic.com.cn

### France

TR-Electronic France SARL  
1 Av. Christian Doppler  
Bâtiment 2  
F-77700 Serris  
Tel.: +33/1-64 63 68 68  
Fax: +33/1-61 10 17 66  
info@tr-electronic.fr  
www.tr-electronic.fr

### Italy

Telestar S.r.l., Via Novara, 35  
I-28010 Vaprio D'Agogna (NO)  
Tel.: +39/03-21 966-768, Fax.: -281  
telestar@telestar-automation.it  
www.telestar-automation.it  
  
TR Systems Italia srl / Unidor  
Via Brescia,2, I-25030 Berlingo (BS)  
Tel.: +39/030 9973094  
Fax: +39/030 9787629  
info@trsystems.it  
www.trsystems.it

**Japan**

SANTEST CO. LTD.  
1-60 Tsuneyoshi, 1-Chome  
Konohanaku  
J-Osaka 554-8691  
Tel.: +81/6-6465 5561  
Fax: +81/6-6465 5921  
info@santest.co.jp  
www.santest.co.jp

**Poland**

Stoltronic-Polska Sp. z o.o.  
ul. Dabrowskiego 238C  
PL – 93-231 Lodz  
Tel.: +48/42 649 12 15  
Fax: +48/42 649 11 08  
stoltronic@stoltronic.pl  
www.stoltronic.pl

**Slovenia**

S.M.M. d.o.o.  
Jaskova 18  
SI-2001 Maribor  
Tel.: +386/2450 2300  
Fax: +386/2450 2302  
smm@siol.net  
www.smm.si

**Taiwan**

TR-Electronic (Beijing) CO., LTD.  
Room 717 / 718, Building A2  
Jiu Xian Qiao Dong Road No. 9  
Chaoyang District  
CN-100027 Beijing, P.R. China  
Tel.: +86/10 - 582 386 55  
Fax: +86/10 - 582 372 10  
lu.yu@tr-electronic.de  
www.tr-electronic.com.cn

**Mexico**

TR Electronic  
P.O. Box 2543, Station B  
CDN-London, Ontario Canada  
N6A 4G9  
Tel.: +1/519-452 1999  
Fax: +1/519-452 1177  
customercare@trelectronic.com  
www.trelectronic.com

**Republic of Korea**

MS Intech Co., Ltd.  
B-306, Gasan-Dong1 1 Ro 119  
Keumcheon-Gu  
KOR-Seoul  
Tel.: +82/2-334 0577  
Fax: +82/2-862 1591  
sales@msintech.com  
www.msintech.com

**South Africa**

Angstrom Engineering (Pty) Ltd.  
19 Tom Muller Road  
P.O. Box 793  
SA-Meyerton 1960  
Tel.: +27/16 3620300  
Fax: +27/16 3620725  
info@angstromeng.co.za  
www.angstromeng.co.za

**Thailand**

T+R Electronic (Thailand) Co.,  
Ltd.  
120/62 Moo 8 Bang Sare  
TH - Sattahip, Chonburi 20250  
Tel.: +66/38 737 487  
Fax: +66/38 737 171  
trthailand@trelectronic.co.th  
www.trelectronic.co.th

**Netherlands**

TR-Electronic Benelux BV  
Dorpstraat 18F  
NL-5386AM Geffen  
Tel.: +31/4335 23 614  
Mobil: +31/6383 28 303  
rene.verbruggen@tr-electronic.nl  
www.tr-electronic.nl

**Russia**

Sensotek LLC  
Kievskoye highway 22 km  
(Moskovskiy settlement)  
housing estate 4, building 5,  
office 505E  
RU-108811 Moscow  
Tel.: +7 495 181-56-67  
Fax: +7 495 181-56-67  
info@sensotek.ru  
www.sensotek.ru

**Spain, Portugal**

Intertronic Internacional, SL  
C/Johannes Gutenberg, 4 y 6  
P.I. Parque Tecnológico  
E-46980 Valencia  
Tel.: +34/96-375 8050  
Fax: +34/96-375 1022  
info@intertronic.es  
www.intertronic.es

**Turkey**

ÜNİVERSA İÇ VE DIŞ TİC.  
MAK. SAN. LTD. ŞTİ.  
Cemal Gürsel Caddesi  
No: 11 D: 7  
TR-35600 Karsiyaka-İZMİR  
Tel.: +90/232 382 23 14  
Fax: +90/232 382 23 24  
info@universa.com.tr  
www.universa.com.tr

**Norway**

TR Electronic Norway AS  
Fusdal Terrasse 3  
N-1387 Asker  
Tel.: +46 708 696 533  
Fax: +46 875 676 80  
info@trelectronic.no  
www.trelectronic.no

**Saudi-Arabia**

Business Tribune Company Ltd.  
4237 Ad Danah,  
King Abdulaziz Road  
SAU-32437 – 6887 Ad Dammam  
Tel.: +966/3-832 72-17, Fax.: -41  
waleed@bustribune.com.sa  
www.bustribune.com

**Sweden**

TR Electronic Sweden AB  
Djupdalsvägen 10  
S-192 51 Sollentuna  
Tel.: +46/8-756 72 20, Fax.: -80  
mailbox@trelectronic.se  
www.trelectronic.se

**USA (TR-Electronic)**

TR Electronic  
P.O. Box 4448  
US-Troy, MI 48099  
Tel.: +1/248-244-2280  
Fax: +1/248-244-2283  
customercare@trelectronic.com  
www.trelectronic.com

**Peru**

Grupo C+ Tecnologia  
Rua dos Caetés  
601 - Perdizes  
BR - São Paulo – SP  
CEP-05016-081  
Tel.: +55/11-2168 6554  
Fax: +55/11-2168 6555  
info@ctecnologia.com.br  
www.ctecnologia.com.br

**Singapore**

Globaltec Electronics  
(Far East) Pte. Ltd.  
50 Bukit Batok Street 23  
#06-27 Midview Building  
SIN-659578 Singapore  
Tel.: +65/6267 9188  
Fax: +65/6267 8011  
janice@globaltec.com.sg  
www.globaltec.com.sg

**Switzerland**

TR-Electronic SA  
14, Ch. Pré-Fleuri  
CH-1228 Plan-les-Ouates/Genève  
Tel.: +41/22-7 94 21 50  
Fax: +41/22-7 94 21 71  
info@tr-electronic.ch  
www.tr-electronic.ch

**USA (TRsystems)**

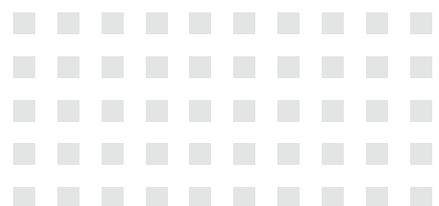
TRS Fieldbus Systems, Inc.  
666 Baldwin Court  
US-Birmingham, MI 48009  
Tel.: +1/586 826-9696  
Fax: +1/586 826-9697  
support@trs-fieldbus.com  
www.trs-fieldbus.com  
trthailand@trelectronic.co.th  
www.trelectronic.co.th

**TR-Electronic GmbH**

Eglishalde 6  
D - 78647 Trossingen

Tel. +49 7425 228-0  
Fax +49 7425 228-33

info@tr-electronic.de  
[www.tr-electronic.de](http://www.tr-electronic.de)



Last update: 04/2018

68-105-114 · TR-V-PR-GB-0019-03

Subject to technology and design modifications.

Cover photo background: ©kras99-fotolia.com